

FIGURE 1

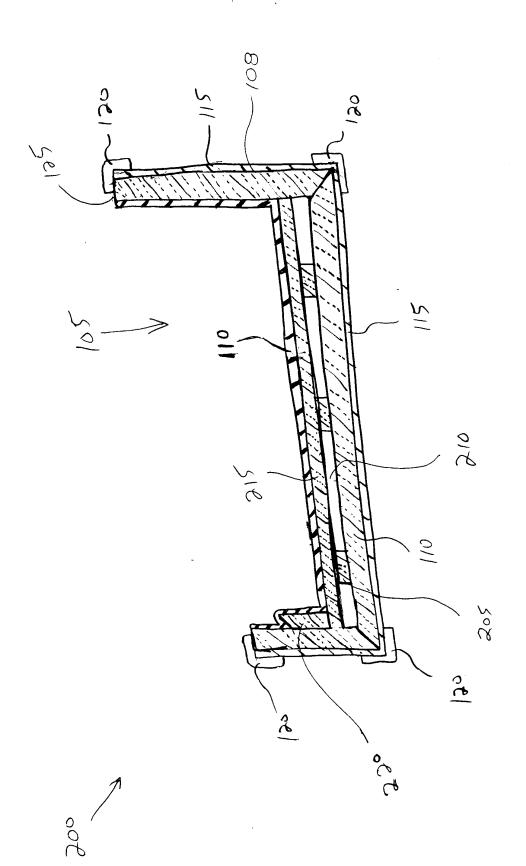


FIGURE 2

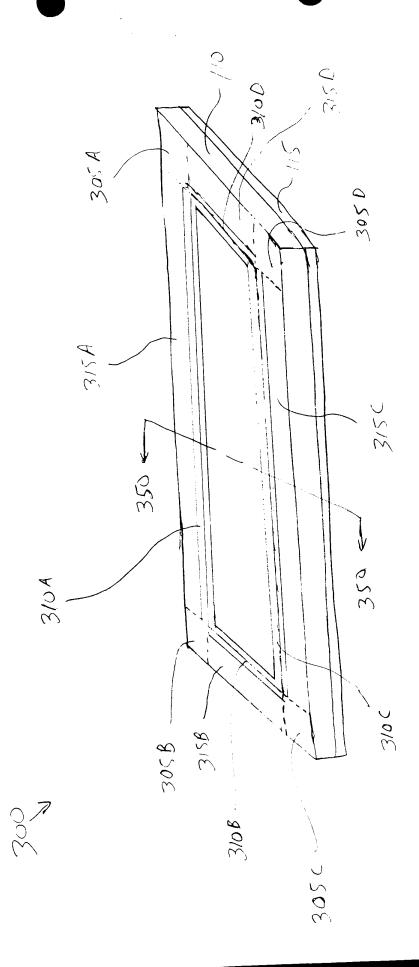


FIGURE 3A

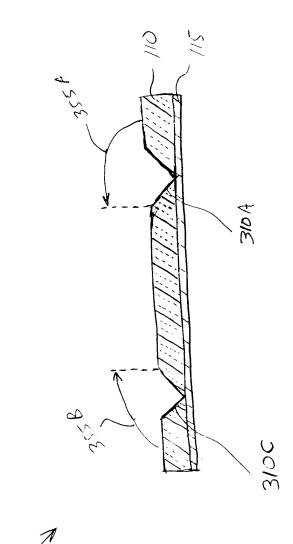


FIGURE 3B

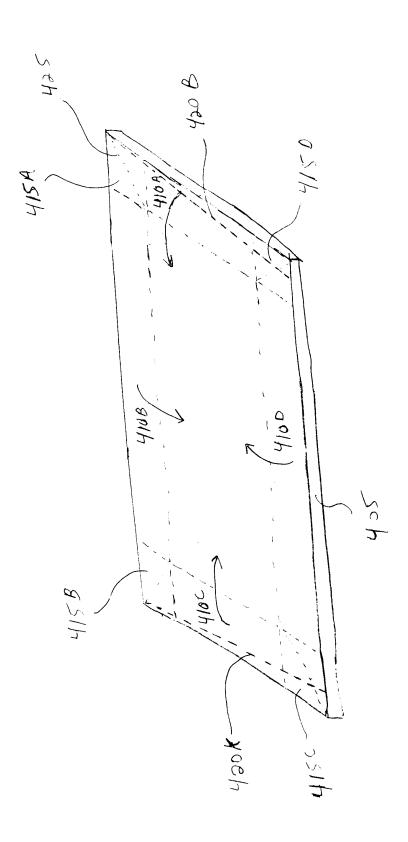


FIGURE 4A

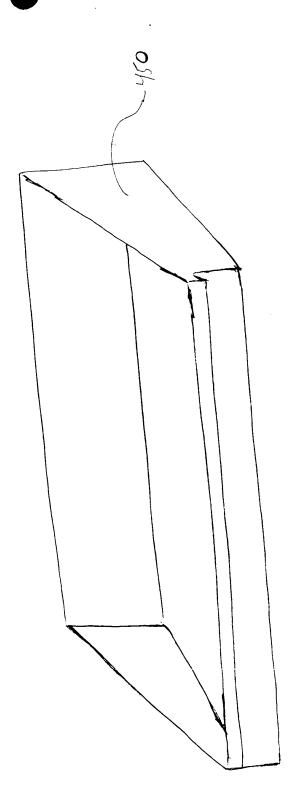
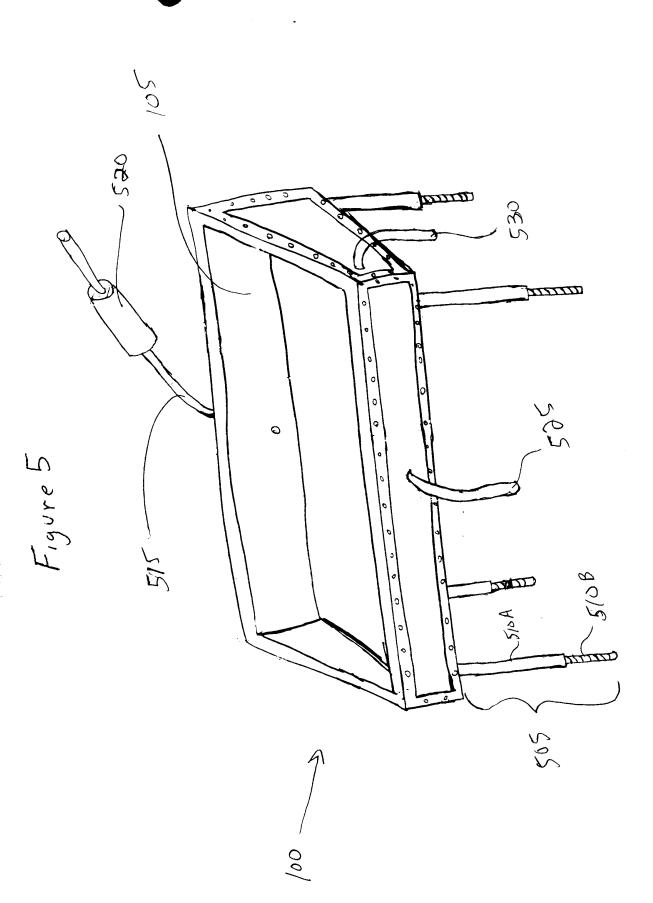


FIGURE 4B



Form ar aluminum sided insulation sheet with notched out correct and grooves for folding sides. Fold notched ends of aluminum -610 sided basin casing material to form sides of the basin. Attack frame material to The 1615 outside of the basin. Attach ingulation strips to the inside \ 620 bottom surface of the basin casing material Attach layer of insulation material to the 625 top surface of the insulation strips Attach a strip of insulation with an angled \_630 top surface -, a wall of the basin to act as a collection trough for distilled liquid Put extruded or molded membrane on The inside surface of the basin Attach glass to top of the still casing 640 So as to seal trantly to the basin casing

FIGURE 6

